

*Sub D*  
*B*

and of organic material, and the other layer is a strip of fabric formed by glass threads of which at least a portion thereof are commingled threads consisting of glass filaments and of filaments of thermoplastic organic material,

- [in] transferring this glass threads-organic material combination into a number of zones where the said combination is heated, compressed and cooled, the heating and/or the cooling of the said combination being simultaneously accompanied by its compression,
- [in] cutting up the said combination in [the] a form of sheets or in winding it onto a rotating drum.--

Please cancel Claims 2-4.

Please rewrite Claims 7-10 as follows:

*Sub E 2*

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(Twice Amended) Process according to Claim 1, characterized in that [at least one strip of fabric and/or knit which are formed at least partially of commingled threads is deposited onto the substrate and in that at least one sheet of commingled threads, chopped or continuous, is also deposited, the said sheet(s) being brought into contact with at least one of the faces of the said strip(s), and then the sheet(s) of threads-strip(s) of fabric and/or knit] a combination of said two layers thus formed is heated and is compressed on its two faces before being cooled and cut up or wound.

8. (Amended) Process according to Claim 7, characterized in that:

- a) - [a sheet of chopped commingled threads is deposited onto a moving conveyor,] said one layer is deposited on said conveyor and is formed of chopped commingled threads.
- b) - [a strip of fabric formed exclusively by commingled threads is deposited onto the said sheet,] said other layer is deposited on said one layer and is formed exclusively by commingled threads.
- c) - [a second sheet] a third layer of chopped commingled threads is [optionally]

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*E7*

deposited onto the [strip of fabric] said other layer,

- d) - [the sheet(s)-strip(s)] a combination thus formed is transferred into a first zone where the said combination is heated and then into a second zone where the said combination is simultaneously compressed and heated,
- e) - the said combination is then transferred into a third zone in which it is compressed and cooled,

f) - the said combination thus cooled is cut up at [the] an exit of the third zone.

9. (Amended) Process according to Claim 7, characterized in that:

- a) - [a first strip of fabric formed exclusively by commingled threads is deposited onto a moving conveyor,] said other layer is deposited on said conveyor and is formed exclusively of commingled threads.
- b) - [a sheet of chopped commingled threads is deposited onto this strip,] said one layer is deposited on said other layer and is formed of chopped commingled threads.
- c) - a third layer [a second strip of fabric] exclusively formed by commingled threads is deposited onto [this sheet] said one layer,
- d) - [a second sheet] a fourth layer of chopped commingled threads is [optionally] deposited onto [this latter strip of fabric] said third layer,
- e) - [the strips(s)-sheet(s)] a combination thus formed is transferred into a first zone where the said combination is heated, and then into a second zone where the said combination is simultaneously compressed and heated,
- f) - the said combination is transferred into a third zone in which it is compressed and cooled,
- g) - the combination thus cooled is cut up at [the] an exit of the third zone.

10. (Amended) Process according to Claim 7, characterized in that:

*Sub E2*

- a) - [a first strip of fabric formed exclusively by commingled threads is deposited onto a moving conveyor,] said other layer is deposited onto said conveyor and is formed exclusively by commingled threads.
- b) - [one or more continuous commingled threads are deposited onto this strip,] said one layer is deposited on said other layer and is formed of one or more continuous commingled threads.
- c) - a third layer [a second strip of fabric] formed exclusively by commingled threads is deposited onto the said [continuous thread(s)] said one layer,
- d) - [one or more continuous commingled threads or a sheet of chopped commingled threads is optionally deposited onto this latter strip of fabric,] a fourth layer is deposited on said third layer, said fourth layer being formed of commingled threads.
- e) - [this strip(s)-sheet(s)] a combination thus formed is transferred into a first zone where the said combination is heated, and then into a second zone where the said combination is simultaneously compressed and heated,
- f) - the said combination is transferred into a third zone in which it is compressed and cooled,
- g) - the combination thus cooled is cut up at [the] an exit of the third zone.--

*Please rewrite Claim 11 as follows:*

*Sub E3*  
--11. (Amended) Process according to Claim 7, characterized in that the width of the [sheet(s) of commingled threads] said one layer is equal to the width of the [strip(s) of fabric and/or of knit] said other layer with which it is [(they are)] combined.--

*Please rewrite Claims 13 and 14 as follows:*

*Sub E3*  
--13. (Twice Amended) Device for [implementing the process according to Claim 8, characterized in that it includes:] manufacturing a composite product obtained by associating

*SW*  
*E3*

glass threads and a thermoplastic organic material in a filamentary state, comprising: a storage device for windings of commingled threads, a cutter fed with the continuous threads extracted from the said windings, one or more devices ensuring the transfer, the storage and the distribution of the chopped commingled threads in the form of [sheet(s)] a sheet, at least one device with a small barrel supporting at least two rolls of fabric of commingled threads, a conveyor onto which the said chopped threads and [the strip(s)] a strip of fabric are deposited, a preheating oven placed at the end of the conveyor, a twin-belt press comprising heating drums in its upstream portion, cooled rolls in its downstream portion and, in its central portion, a heating zone followed by a cooling zone, and, lastly, an automatic guillotine device.

*B3 sub B3*

14. (Amended) Device for [implementing the process according to Claim 10, characterized in that it includes:] manufacturing a composite product obtained by associating glass threads and a thermoplastic organic material in a filamentary state, comprising: a storage device for windings of commingled threads, a conveyor onto which the commingled threads are deposited in the form of strips of fabric and of continuous threads and, optionally, of chopped threads, upstream of the said conveyor a first device with a small barrel supporting at least two rolls of fabric, above the conveyor one or more devices for distribution of continuous commingled threads, downstream a second device with a small barrel supporting at least two rolls of fabric followed optionally by a second device for distribution of continuous thread or by a cutter and by a device for distribution of chopped threads, a preheating oven placed at the end of the conveyor, a twin-belt press comprising heating drums in its upstream portion, cooled rolls in its downstream portion and, in its central portion, a heating zone followed by a cooling zone, and, lastly, an automatic guillotine device.--

Please cancel Claims 15-20.